

Work Order ID 166473***166473***

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Wednesday, September 27, 2017 8:27:39 AM

Item ID: D3943-041 Repair Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Ground Handling Crank Assembly Repair
Start Date: 9/26/2017 Start Qty: 1.00 *1* Cust Item ID:
Required Date: 9/27/2017 Req'd Qty: 1.00 *1* Customer: CCANA10
Reference: RMA RA112627
Approvals: Process Plan:  Date: SEP 27 2017 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3943	E								
101		0.00							
101									
Large Fab	Memo	0.00							
Large Fab	PERFORM CALIBRATION AS PER IIN412-78								
	ORIGINAL B: 146770								
102		0.00							
102									
QC	Memo	0.00							
Quality Control									

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Item ID: D3943-041 Repair **Accept** ***N900040100*** **Setup Start *NS1***
Revision ID: **Stop *NS2***
Item Name: Ground Handling Crank Assembly Repair
Start Date: 9/26/2017 **Start Qty:** 1.00 ***1*** **Cust Item ID:**
Required Date: 9/27/2017 **Req'd Qty:** 1.00 ***1*** **Customer:** CCANA10
Reference: RMA RA112627

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run Start *NR1***
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
103		0.00							
103									
Packaging	Memo	0.00							
Packaging	REPACKAGE UNDER NEW BATCH NUMBER	<i>Sold</i>							
	NEW LABEL + PAPER WORK CHG004								
104	QC21- Final Inspection - Work Order Release	0.00							
104									
QC	Memo	0.00							
Quality Control									

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Picklist Print

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Parent Item: D3943-041 Repair

D3943-041 Renair

Parent Item Name: Ground Handling Crank Assembly Repair

Start Date: 9/26/2017

Required Date: 9/27/2017

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3943-041 Repair		Manufactured	No				Each	0.0000		1			
D3943-041 Renair									**				
Ground Handling Crank Assembly Repair													

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Inspection Sheet Complete

RA112627

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
D3943-041 Repair	B146770	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	DAMAGED/REPAIRABLE	166473	Customer returning D3943-041 B146770 for calibration. Normal wear was found during inspection. Perform calibration as per IIN 412-78. I.D. has repair with new batch at CHG 004 and return to customer.
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: P.D. _____

Date: 22-Sep-17 _____

CERTIFICATE OF CALIBRATION

Instrument #	Description	Serial #
D3943-041	Ground Handling Crank Assembly	B166473

Calibrated By	Date of Calibration	Next Calibration Due
Pat Duval QC Coordinator	9/27/2017	1 year after 1st use

Calibrated With	Instrument Due Date	Condition of Instrument Being Calibrated
Eng-07		New

All Calibration to be preformed as per instructions QSI 008 with the Approval of Inspection Level 13 per QSI 012

Specification	Tolerance +/-	Results	Pass / Fail
3500 LBS	3500-3700 LBS	3500 LBS	Pass

Preformed By: (Signature & Date)

 17.09.27

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